

# Fitting Instructions #TRC471IS

Toyota Hilux KUN26

Adjustable Camber Lower Control Arm

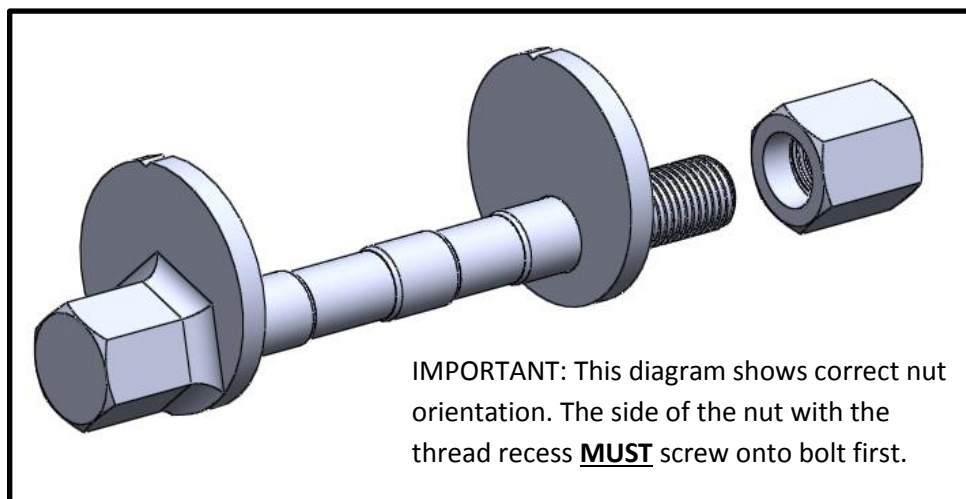


As viewed from the rear of Right Hand Side	
TRC471K - Standard	TRC472K - Negative Camber Increased for Raised Vehicles
	<p>Gives 0.6 degree camber change with maximum offset</p>

1. Before beginning any alignment work, always check for loose or worn parts, proper tyre pressures, and odd tyre wear patterns. Replace any loose or worn parts before setting alignment;
2. Raise vehicle by the chassis and support with jack stands. Remove front tyre and wheel assemblies;
3. Remove the factory front lower control arms and clean the chassis area.
4. Install the control arms to the vehicle;



5. Use the supplied camber pins to tighten the arm onto the chassis (see camber bolt diagram for correct installation) but reuse the factory bolt for the ball joint bracket;
6. Re-install the tyre and wheel assembly. Lower the vehicle and take alignment readings. Adjust the camber pins to achieve the desired setting;
7. When final caster/camber settings are achieved, torque the camber pins assembly to 140 Nm and road test the vehicle.



**Camber Bolt installation diagram**